

## METHOD FOR FABRICATING SEMICONDUCTOR DEVICE

### BACKGROUND OF THE INVENTION

The present invention relates to a method for 5 fabricating a semiconductor device, and more particularly, it relates to a method for forming a low dielectric film locally in a region of an insulating film where capacitance between interconnects is desired to be lowered.

Recently, in accordance with the increased degree of 10 integration and the increased performance and operation speed of semiconductor integrated circuit devices, metal interconnects have been further refined and formed in structures of a larger number of levels. As one of means for attaining the refinement and the multi-level structures, a 15 technique to use, as an interlayer insulating film, an insulating film with a low dielectric constant (hereinafter referred to as a low dielectric insulating film) has been proposed.

When a low dielectric insulating film is used for 20 forming an interlayer insulating film, capacitance between interconnects can be lowered so as to avoid a problem of signal delay.

However, most of currently examined low dielectric 25 insulating films have disadvantages of weakness against impact due to low mechanical strength and a poor heat

conducting property due to low thermal conductivity.

In a technique proposed for overcoming these disadvantages, a low dielectric insulating film is used in a region of an interlayer insulating film where signal delay 5 can lead to a serious problem, and an insulating film having a high dielectric constant but having high mechanical strength and high thermal conductivity, such as a silicon oxide film, is used in a region of the interlayer insulating film where signal delay does not lead to a serious problem.

10 Now, a method for locally forming a low dielectric insulating film between interconnects disclosed in Japanese Laid-Open Patent Publication No. 11-135620 will be described with reference to FIGS. 8A through 8D.

15 First, as shown in FIG. 8A, after forming metal interconnects 11 on a semiconductor substrate 10, a resist pattern 12 is formed on a region of the semiconductor substrate 10 where capacitance between interconnects is particularly desired to be lowered.

20 Next, as shown in FIG. 8B, a silicon oxide film 13 is formed by liquid phase growth on a region of the semiconductor substrate 10 where the resist pattern 12 is not formed.

25 Then, as shown in FIG. 8C, after removing the resist pattern 12, a low dielectric insulating film 14 is formed on the entire face of the semiconductor substrate 10.

Subsequently, as shown in FIG. 8D, a portion of the low dielectric insulating film 14 present on the silicon oxide film 13 is removed by CMP, thereby placing the top faces of the silicon oxide film 13 and the low dielectric insulating film 14 at substantially the same level.

By repeatedly carrying out the aforementioned procedures, the low dielectric insulating film 14 can be selectively formed in regions where capacitance between interconnects is particularly desired to be lowered.

When the interconnect pitch is reduced as a result of reduction of semiconductor integrated circuit devices, however, it becomes difficult to fill the low dielectric insulating film between interconnects, which disadvantageously restricts the material for the low dielectric insulating film.

Also, since the low dielectric insulating film is generally poor in the mechanical strength, there arises a problem that defects such as peeling and scratch may be caused in the low dielectric insulating film in planarizing it by the CMP.

#### SUMMARY OF THE INVENTION

In consideration of the aforementioned conventional problems, an object of the invention is definitely forming a low dielectric insulating film between interconnects with a

small interconnect pitch and preventing peeling or scratch of the low dielectric insulating film.

In order to achieve the object, the method for fabricating a semiconductor device of this invention comprises the steps of forming, on a substrate, a first insulating film with a relatively low dielectric constant and low mechanical strength; patterning the first insulating film through selective etching using a first mask pattern formed on a first region of the first insulating film; forming, on the substrate, a second insulating film with a relatively high dielectric constant and high mechanical strength; forming a thinned portion of the second insulating film on the patterned first insulating film by planarizing the second insulating film by polishing; forming a first interconnect groove in the thinned portion of the second insulating film and the patterned first insulating film through selective etching using a second mask pattern formed on the planarized second insulating film; and forming a buried interconnect in the first interconnect groove.

In the method for fabricating a semiconductor device of this invention, after forming the patterned first insulating film in the first region by patterning the first insulating film with a low dielectric constant and low mechanical strength, the second insulating film with a high dielectric constant and high mechanical strength is formed. Therefore,

the first insulating film with a low dielectric constant can be present in the first region alone. Also, since the first insulating film with low mechanical strength is not exposed in planarizing the second insulating film with high 5 mechanical strength by polishing, defects such as peeling and scratch can be prevented from being caused in the first insulating film. Furthermore, since the buried interconnect is formed by filling the metal film in the first interconnect groove formed in the first insulating film with a low dielectric constant, the first insulating film can be definitely disposed between interconnects even when the 10 interconnect pitch is small.

The method for fabricating a semiconductor device preferably further comprises a step of forming, on the buried 15 interconnect, a third insulating film for preventing diffusion of a metal included in the buried interconnect.

Thus, the metal included in the buried interconnect can be prevented from diffusing into the insulating film formed thereon.

20 In the method for fabricating a semiconductor device, both of the first insulating film and the second insulating film preferably include inorganic materials as principal constituents, and the step of forming the first interconnect groove preferably includes a sub-step of forming a second 25 interconnect groove in a second region of the planarized

second insulating film through selective etching using the second mask pattern.

Thus, the first interconnect groove and the second interconnect groove can be respectively formed in the first 5 insulating film and the second insulating film through one selective etching.

Alternatively, in the method for fabricating a semiconductor device, it is preferred that the first insulating film includes an organic material as a principal 10 constituent and that the second insulating film includes an inorganic material as a principal constituent, and the step of forming the first interconnect groove preferably includes a sub-step of forming a second interconnect groove in a second region of the planarized second insulating film 15 through selective etching using the second mask pattern in forming an upper portion of the first interconnect groove in the thinned portion of the second insulating film through the selective etching using the second mask pattern.

Thus, a material with a low dielectric constant can be 20 used for forming the first insulating film. Also, even when the first insulating film and the second insulating film are made from different materials, the first interconnect groove and the second interconnect groove can be respectively formed in the first insulating film and the second insulating film.

25 In this case, the step of forming the first

interconnect groove preferably includes a sub-step of removing the second mask pattern in forming a lower portion of the first interconnect groove in the first insulating film through the selective etching using the second mask pattern.

5 Thus, the removal of the second mask pattern and the formation of the lower portion of the first interconnect groove in the first insulating film can be simultaneously carried out, resulting in reducing the number of procedures.

10 In the method for fabricating a semiconductor device, the thinned portion of the second insulating film preferably has a thickness of 10 nm through 50 nm.

15 Thus, the first insulating film with low mechanical strength can be definitely prevented from being subjected to CMP, and an insulating film present between the metal interconnect and an upper metal interconnect can be prevented from having a high dielectric constant.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

FIGS. 1A through 1C are cross-sectional views for 20 showing procedures in a method for fabricating a semiconductor device according to Embodiment 1 of the invention;

FIGS. 2A through 2C are cross-sectional views for 25 showing other procedures in the method for fabricating a semiconductor device of Embodiment 1;

FIGS. 3A through 3C are cross-sectional views for showing still other procedures in the method for fabricating a semiconductor device of Embodiment 1;

5 FIGS. 4A through 4C are cross-sectional views for showing procedures in a method for fabricating a semiconductor device according to Embodiment 2 of the invention;

10 FIGS. 5A through 5D are cross-sectional views for showing other procedures in the method for fabricating a semiconductor device of Embodiment 2;

FIGS. 6A through 6C are cross-sectional views for showing still other procedures in the method for fabricating a semiconductor device of Embodiment 2;

15 FIG. 7 is a plane view for explaining a region where capacitance between interconnects is particularly desired to be lowered in a semiconductor integrated circuit device; and

20 FIGS. 8A through 8D are cross-sectional views for showing procedures in a conventional method for fabricating a semiconductor device.

#### **DETAILED DESCRIPTION OF THE INVENTION**

##### **EMBODIMENT 1**

25 A method for fabricating a semiconductor device according to Embodiment 1 of the invention will now be described with reference to the accompanying drawings.

First, as shown in FIG. 1A, a first insulating film 101 with a thickness of 500 nm of a low dielectric film including an inorganic material as a principal constituent, such as a hydrogen silsesquioxane (HSQ) film, is formed by spin coating 5 over a semiconductor substrate 100 on which lower interconnects not shown are formed. Thereafter, a first resist pattern 102 with a thickness of 2.0  $\mu\text{m}$  is formed by known lithography on a region of the first insulating film 101 where capacitance between interconnects is particularly 10 desired to be lowered.

Next, the first insulating film 101 is patterned through etching by using the first resist pattern 102 as a mask and the first resist pattern 102 is then removed as shown in FIG. 1B. Thus, the first insulating film 101 15 remains merely in the region where capacitance between interconnects is particularly desired to be lowered.

Then, as shown in FIG. 1C, a second insulating film 103 with a thickness of 700 nm of a plasma TEOS film (silicon oxide film) is formed by gas phase growth over the silicon 20 substrate 100.

Thereafter, as shown in FIG. 2A, the second insulating film 103 is planarized and reduced in its thickness by CMP, so that a portion of the second insulating film 103 present 25 on the first insulating film 101 have a thickness of approximately 10 nm through 50 nm. At this point, since the

first insulating film 101 is not subjected to the CMP, defects such as scratch are not caused in the first insulating film 101, that is, the low dielectric film.

Next, as shown in FIG. 2B, a second resist pattern 104 having openings 104a in interconnect groove forming regions is formed on the second insulating film 103. Thereafter, the first insulating film 101 and the second insulating film 103 are etched by using an etching gas of, for example, a mixed gas of a  $\text{CHF}_3$  gas and a  $\text{CF}_4$  gas with the second resist pattern 104 used as a mask. Thus, interconnect grooves 105 each having a depth of approximately 250 nm are formed in the first insulating film 101 and the second insulating film 103 as shown in FIG. 2C.

Subsequently, as shown in FIG. 3A, a barrier metal layer of tantalum nitride and a seed layer of copper are successively deposited over the second insulating film 103 including the insides of the interconnect grooves 105, and then, a copper film is grown on the seed layer by electro plating. Thus, a metal film 106 composed of the barrier metal layer, the seed layer and the copper film is deposited so as to fill the interconnect grooves 105.

Next, as shown in FIG. 3B, a portion of the metal film 106 present on the second insulating film 103 is removed by the CMP, so as to form metal interconnects 107 serving as buried interconnects. Thereafter, as shown in FIG. 3C, a

third insulating film 108 of a silicon carbide film with a thickness of 50 nm for preventing diffusion of copper included in the metal interconnects 107 is formed by plasma CVD on the metal interconnects 107 and the second insulating film 103.

In the fabrication method of Embodiment 1, since there is no need to fill a low dielectric film between metal interconnects with a small interconnect pitch, a low dielectric material can be definitely disposed between the metal interconnects with a small interconnect pitch. Also, since the method does not include a step of filling a low dielectric material in a small space between the metal interconnects, the material for the low dielectric film can be selected from a wide range.

The CMP for planarizing and reducing the thickness of the second insulating film 103 is carried out merely on the second insulating film 103 of a silicon oxide film that is comparatively resistant to polishing and is not carried out on the first insulating film 101 of a HSQ film that is comparatively unresistant to polishing. Therefore, defects such as peeling and scratch are not caused in the first insulating film 101.

The thickness of the portion of the second insulating film 103 present on the first insulating film 101 is reduced to approximately 10 nm through 50 nm by the CMP for the

following reason: When the portion of the second insulating film 103 present on the first insulating film 101 has a thickness smaller than 10 nm, the first insulating film 101 may be partially exposed owing to variation in the reduced thickness of the second insulating film 103. Specifically, the first insulating film 101 may be subjected to the CMP, and hence, there is a fear of defects such as peeling and scratch caused in the first insulating film 101. On the other hand, when the portion of the second insulating film 103 present on the first insulating film 101 has a thickness larger than 50 nm, an insulating film present between the metal interconnects 107 and upper metal interconnects formed on the third insulating film 108 unavoidably has a high dielectric constant.

10 15 EMBODIMENT 2

First, as shown in FIG. 4A, a first insulating film 201 with a thickness of 500 nm of a low dielectric film including an organic material as a principal constituent, such as an amorphous carbon film, is formed by the spin coating over a 20 silicon substrate 200 on which lower interconnects not shown are formed. Thereafter, a first resist pattern 202 with a thickness of 2.0  $\mu$ m is formed by known lithography on a region of the first insulating film 201 where capacitance between interconnects is particularly desired to be lowered.

25 Next, as shown in FIG. 2B, the first insulating film

201 is etched by using an etching gas of, for example, a mixed gas of a H<sub>2</sub> gas and a N<sub>2</sub> gas with the first resist pattern 202 used as a mask, thereby patterning the first insulating film 201, and thereafter, the first resist pattern 5 202 is removed. Thus, the first insulating film 201 remains merely in the region where capacitance between interconnects is particularly desired to be lowered.

Then, as shown in FIG. 4C, a second insulating film 203 with a thickness of 700 nm of a plasma TEOS film (silicon oxide film) is formed over the silicon substrate 200 by the gas phase growth.

Thereafter, as shown in FIG. 5A, the second insulating film 203 is planarized and reduced in its thickness by the CMP, so that a portion of the second insulating film 203 present on the first insulating film 201 have a thickness of approximately 10 nm through 50 nm. At this point, since the first insulating film 201 is not subjected to the CMP, defects such as scratch are not caused in the first insulating film 201, that is, the low dielectric film.

20 Next, as shown in FIG. 5B, a second resist pattern 204 having openings 204a in interconnect groove forming regions is formed on the second insulating film 203.

Then, the second insulating film 203 is etched by using an etching gas of, for example, a mixed gas of a CHF<sub>3</sub> gas and 25 a CF<sub>4</sub> gas with the second resist pattern 204 used as a mask,

so as to form upper portions of first interconnect grooves 205A in a first region of the second insulating film 203 and form second interconnect grooves 205B in a second region of the second insulating film 203 as shown in FIG. 5C.

5 Subsequently, the first insulating film 201 is etched by using an etching gas of, for example, a mixed gas of a H<sub>2</sub> gas and a N<sub>2</sub> gas with the second resist pattern 204 used as a mask, so as to form lower portions of the first interconnect grooves 205A in the first insulating film 201 and remove the second resist pattern 204 as shown in FIG. 5D.

10 Then, as shown in FIG. 6A, a barrier metal layer of tantalum nitride and a seed layer of copper are successively deposited over the second insulating film 203 including the insides of the first interconnect grooves 205A and the second interconnect grooves 205B, and then, a copper film is grown 15 on the seed layer by the electro plating. Thus, a metal film 206 composed of the barrier metal layer, the seed layer and the copper film is deposited.

20 Next, as shown in FIG. 6B, a portion of the metal film 206 present on the second insulating film 203 is removed by the CMP, so as to form metal interconnects 207. Thereafter, as shown in FIG. 6C, a third insulating film 208 of a silicon carbide film with a thickness of 50 nm for preventing 25 diffusion of copper included in the metal interconnects 207 is formed by the plasma CVD on the metal interconnects 207

and the second insulating film 203.

In the fabrication method of Embodiment 2, since there is no need to fill a low dielectric film between metal interconnects with a small interconnect pitch, a low dielectric material can be definitely disposed between the metal interconnects with a small interconnect pitch. Also, since the method does not include a step of filling a low dielectric material in a small space between the metal interconnects, the material for the low dielectric film can be selected from a wide range.

The CMP for planarizing and reducing the thickness of the second insulating film 203 is carried out merely on the second insulating film 203 of a silicon oxide film that is comparatively resistant to polishing and is not carried out on the first insulating film 201 of an amorphous carbon film that is comparatively unresistant to polishing. Therefore, defects such as peeling and scratch are not caused in the first insulating film 201.

Furthermore, by using the second resist pattern 204, the upper portions of the first interconnect grooves 205A and the second interconnect grooves 205B can be respectively formed in the first region and the second region of the second insulating film 203.

Moreover, since the formation of the lower portions of the first interconnect grooves 205A in the first insulating

film 201 and the removal of the second resist pattern 204 can be simultaneously carried out, the number of procedures can be reduced.

FIG. 7 shows an example of the layout of a 5 semiconductor integrated circuit device (system LSI chip), in which a CPU core block A, a logic circuit block B1, a logic circuit block B2, a DRAM array block C1, a DRAM array block C2 and an SRAM array block D are provided on a silicon substrate. In the peripheral portion on the silicon 10 substrate, a bonding pad region E is provided so as to surround these functional blocks. In such a semiconductor integrated circuit device, interconnects for mutually connecting the functional blocks (block-to-block 15 interconnects) are formed.

In each of the aforementioned embodiments, the block-to-block interconnects for connecting functional blocks are formed in the region where the low dielectric film is formed. As a result, interconnect speed can be secured in regions 20 between the functional blocks where interconnect delay leads to a serious problem.

In this manner, the block-to-block interconnects are formed in the region where the low dielectric film is formed in each of the embodiments, thereby lowering capacitance between interconnects and preventing interconnect delay.

25 Furthermore, in each of the embodiments, the bonding

pad region is formed not from a low dielectric film but from a silicon oxide film with high mechanical strength because large stress is applied to this region in a bonding process.